

From fusion to functional fusion: The quest for an anatomical & biomechanical balance with spinal instrumentation

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**SENSE** 2nd International  
Spine Expert Symposium

June 23 – 25, 2022 / Valencia – Spain

# Questions to Consider



Have you ever wondered how much excessive force some instruments apply into constructs and ultimately the anatomy? How might that impact results?



Have you ever thought about why some set screws are loose compared to others when performing a revision? What is causing this?



Have you ever considered what causes implants to make a squeaking noise during assembly? Why might this matter?

# Background - Outcomes in Spine Surgery

**Fusion** is achieved in 85% to 95% of the cases and the outcomes of comparable procedures remained constant since the 80's<sup>1</sup>.

Clinical success was achieved in only 53% of the cohort, as measured by function (ODI)<sup>1</sup>.

The authors conclude:

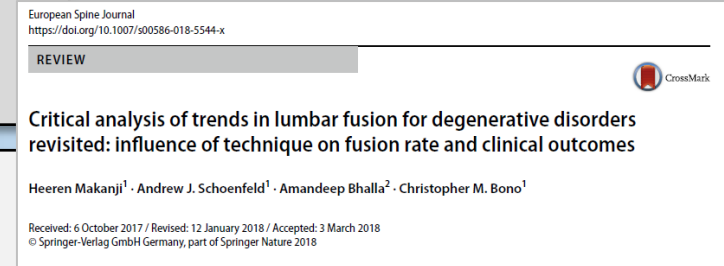
***"The outcomes of comparable procedures were about the same"***

**Failed Back Surgery Syndrome (FBSS)** is reported in the literature 10% and 40%<sup>2-6</sup>.

The rates are similar to several decades ago<sup>3</sup>.  
The incidence increases with more complex surgeries<sup>2</sup>.

**The Failed Back Surgery Syndrome**  
Pitfalls Surrounding Evaluation and Treatment

Carl M. Shapiro, DO



# Failed Back Surgery Syndrome



## New Instability Secondary to **Altered Biomechanics** Following Surgery

settling of the facet joints into a new position may compress the exiting nerve root between the superior pedicle above and the disc and pedicle below, an event known as "vertical stenosis" [88]. Discectomy may also create changes in the biomechanics of the spine, resulting in increased load distribution on adjacent segments accelerating preexisting disc degeneration [89]. This finding has been termed "transition syndrome" and has been reported to occur in up to 36% of patients following lumbar spinal fusion [89].

## Postoperative factors leading to FBSS:

- Altered biomechanics
- Progression of degenerative changes

Increased tension of **muscles** controlling spine movements.

Increased load burden in **adjacent structures**, leading to an acceleration of degenerative changes.

Degenerative changes of the spine include **facet** arthropathy

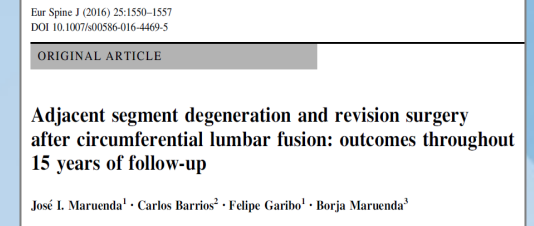
Changes in the **discs** can lead to central or foraminal stenosis.



# Background - Outcomes in Spine Surgery

At 15-year follow-up 37.5 % of the patients required a new surgical treatment because of **ASD**<sup>7</sup>.

3 of 4 patients reported that they were dissatisfied with their outcome<sup>7</sup>.



**Screw loosening** rate: **15.2%**.  
**82%** of loosened screws were pulled out during rod connection<sup>12</sup>.

At 1-year  
ODI (disability) and VAS (pain)  
significantly higher in patients with  
screw loosening<sup>12</sup>.



Risk of **revision** increased from 2006 to 2014<sup>8</sup>.

Rates increasing up to >40% in long-term FU studies<sup>9-11</sup>.



# Background - Outcomes in Spine Surgery

## Main reasons for revision surgery

**Spine Deformity**  
www.spine-deformity.org

Check for updates

Spine Deformity xx (2019) 619–626

Revision Risk After Primary Adult Spinal Deformity Surgery:  
A Nationwide Study With Two-Year Follow-up

Frederik T. Pitter, MD<sup>a,\*</sup>, Martin Lindberg-Larsen, MD, PhD<sup>b</sup>,  
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Received 28 May 2018; revised 6 September 2018; accepted 21 October 2018



Revision risks after two years for 553 patients surgically  
treated for adult spinal deformity

**20%** were revised within the two-year FU

The most common reason for revision was Implant failure  
**38.2%**

Reasons for revision in the 110 patients.	
Reasons	n (%) (95% CI)
Implant failure	42 (38.2)
Infection	13 (11.8)
Curve progression	12 (10.9)
Pseudarthrosis	12 (10.9)
Neurologic deficit	12 (10.9)
Other	9 (8.2)
PJK	8 (7.3)
Unknown	2 (1.8)

16 due to loosening of screws, rest due to  
implant breakage

# Summary – Outcomes in Spine Surgery

## What science says...

- Fusion: in 85% to 95% of the instrumented cases<sup>1</sup>
- The outcomes: comparable procedures remained constant since the 80's<sup>1</sup>
- Solid Fusion is not a predictor of good long-term clinical outcome<sup>1</sup>
- Failed Back Surgery Syndrome (FBSS) has been created to “explain” poor outcomes<sup>7-11</sup>
- Revision rates reported in the degenerative & deformity spine surgery literature are significant<sup>2-6</sup>
- Implant failure is the most common seen reason for re-surgery<sup>13</sup>

**Is there a  
common factor?**

**Multifactorial  
issue**

# Controllable Risk Factors During Surgery

Intra-surgical reasons leading to unsatisfactory results, can be explained directly or indirectly by a **Mechanical / Biomechanical** reason

## Commonly Controlled Risk Factors

- Protecting the facet joint of the adjacent segment during pedicle screw placement
- Sagittal alignment

OPPORTUNITY TO  
IMPROVE RESULTS

## Uncommonly Controlled Risk Factor

- Mechanical forces being applied during instrumentation
- Coronal & Axial alignment

Recent PSS developments aim to minimize the applied forces and thus possibly reduce the biomechanical complication rate after instrumented posterior lumbar fusion surgery.

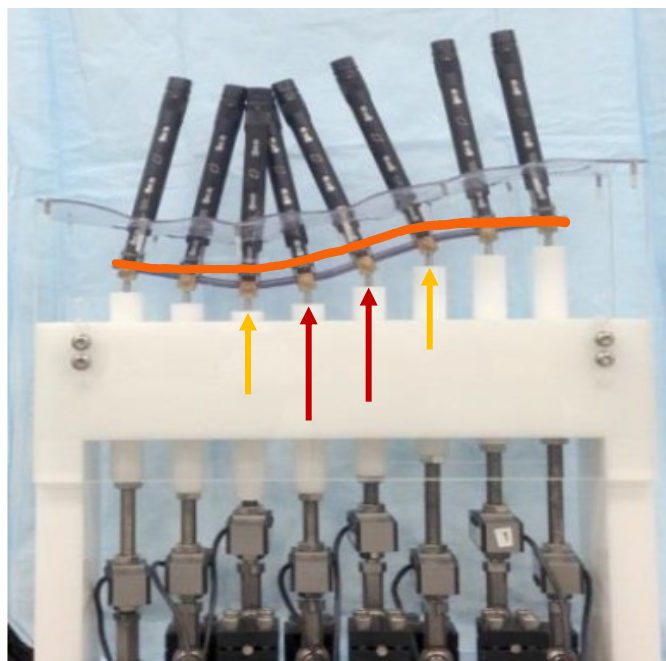
# Mechanical Factors – Rod Contouring Impact

NuVasive®, Inc.  
May, 2014

Long Construct Pedicle Screw Reduction and Residual Forces are Decreased Using a Computer-Assisted Spinal Rod Bending System

*Antoine G. Tohmeh, MD; Robert E. Isaacs, MD; Zachary A. Dooley, MS; Alexander W. L. Turner, PhD*

Tohmeh AG, Isaacs RE, Dooley ZA, Turner AWL. Long Construct Pedicle Screw Reduction and Residual Forces are Decreased Using a Computer-Assisted Spinal Rod Bending System. NuVasive®, Inc. May 14



60% lower residual force for the computer-assisted rod  
vs. the manually bent rod

20% of screws with a load peak > 500N for the manual rod bending  
(vs. 0% with computer assisted Rod bending)

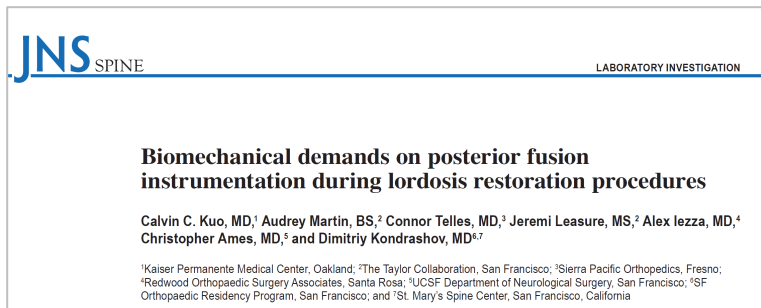
39% of screws with a load peak > 300 N with manual rod bending  
(vs. 5% with computer assisted Rod bending)

According to the research of Wagnac E, et al.<sup>1</sup>:

- >300 N – Cancellous bone failure
- At 628 N – Cortical bone failure



# Mechanical Factors – Correction Methods Impact



Kuo CC, et al. Biomechanical demands on posterior fusion instrumentation during lordosis restoration procedures. J Neurosurg Spine 2016 Sep;25(3):345-51.

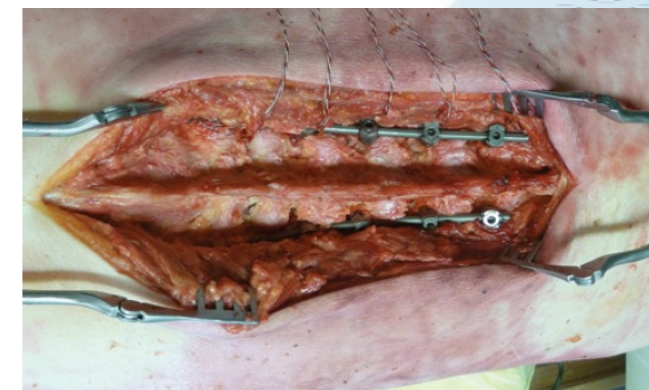
In situ bending imparted the largest Intra-OP loads

Compression/distraction is the second worse in stress overload

In any type of correction, the technique generating less stress:  
**Cantilever bending technique**

## In situ bending

Once locked the rod is contoured into lordosis using in situ sagittal benders.



## Cantilever bending

Pre-bent rod sequentially reduced into the screws, climbing 1 screw at a time (L4 to L1)

# Unintentional Stress – System Design

## Heavy Instruments with High COG

**Weight:** ~1.7 lbs. to 2.7 lbs.  
reduces tactile feel and  
insertion feedback.

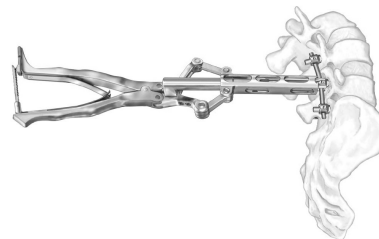
**High COG:** ~70% weighted  
at the top and 35% longer  
reduces control and can  
apply ~40x more  
mechanical stress



## Instruments Block Poly & Rely on Seating Forces

**Blocked Poly:** Preventing  
orthogonal implant alignment  
which create mismatches

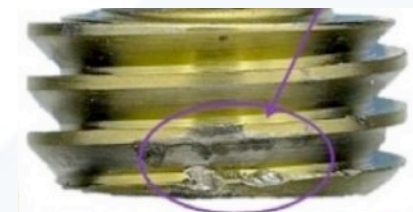
**Seating Force:** Pulls spine to  
rod which increases  
mechanical stresses onto  
spine



## Flat Set Screws that Apply Friction

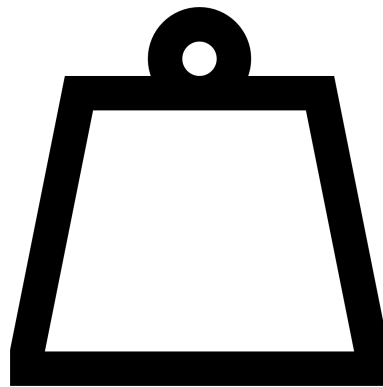
**Flat Design:** Limits ability to  
adjust to orthogonal  
alignment during last ½ turn

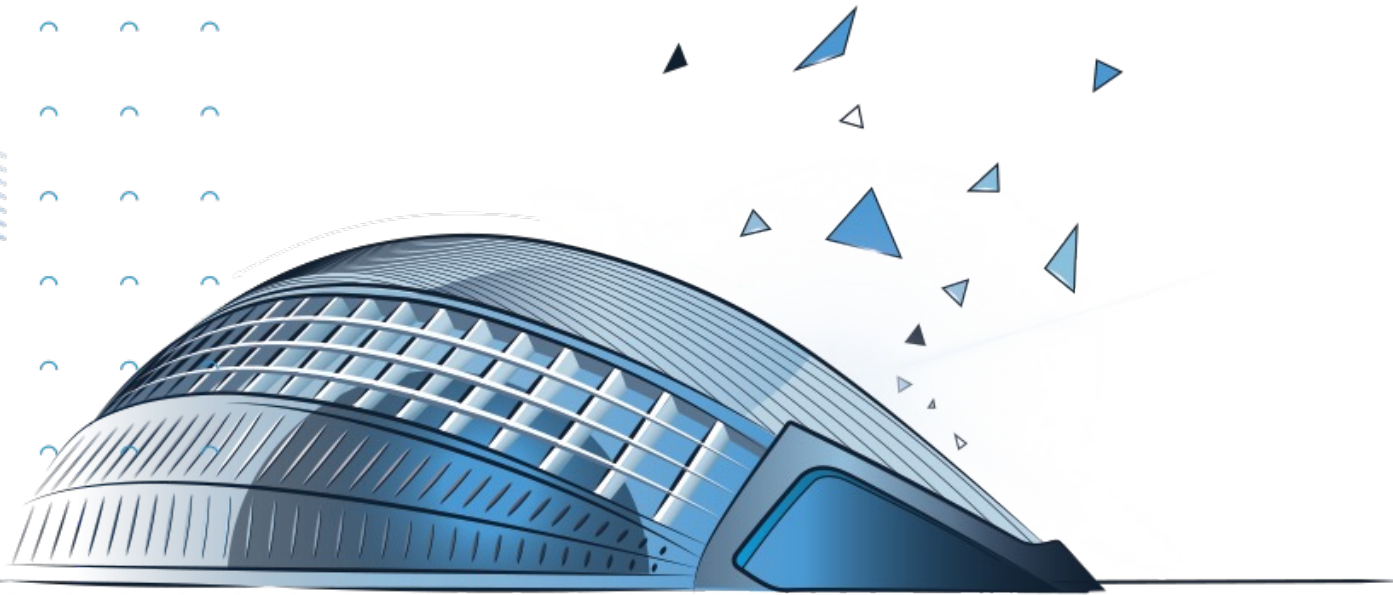
**Friction:** Increases chances  
for improper locking and  
cold welding



# Forced Fixation Defined

*Unknowingly applying forces and mechanical stresses when assembling and locking a pedicle screw construct which may result in implant loosening and hardware failure.*





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# Clinical Impact of Stress Overload

## Failure of Monoaxial Pedicle Screws at the Distal End of Scoliosis Constructs: A Case Series

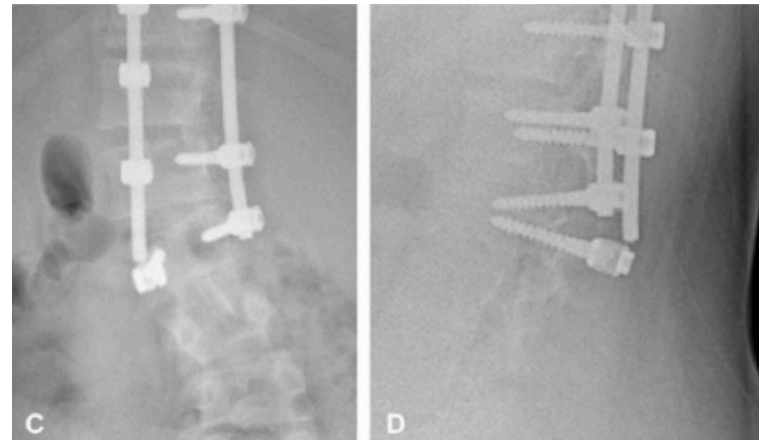
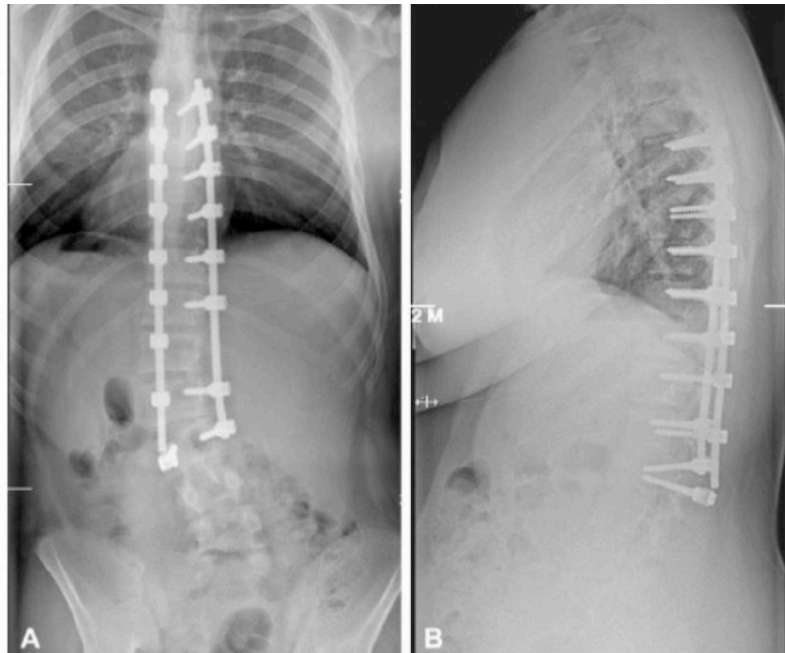
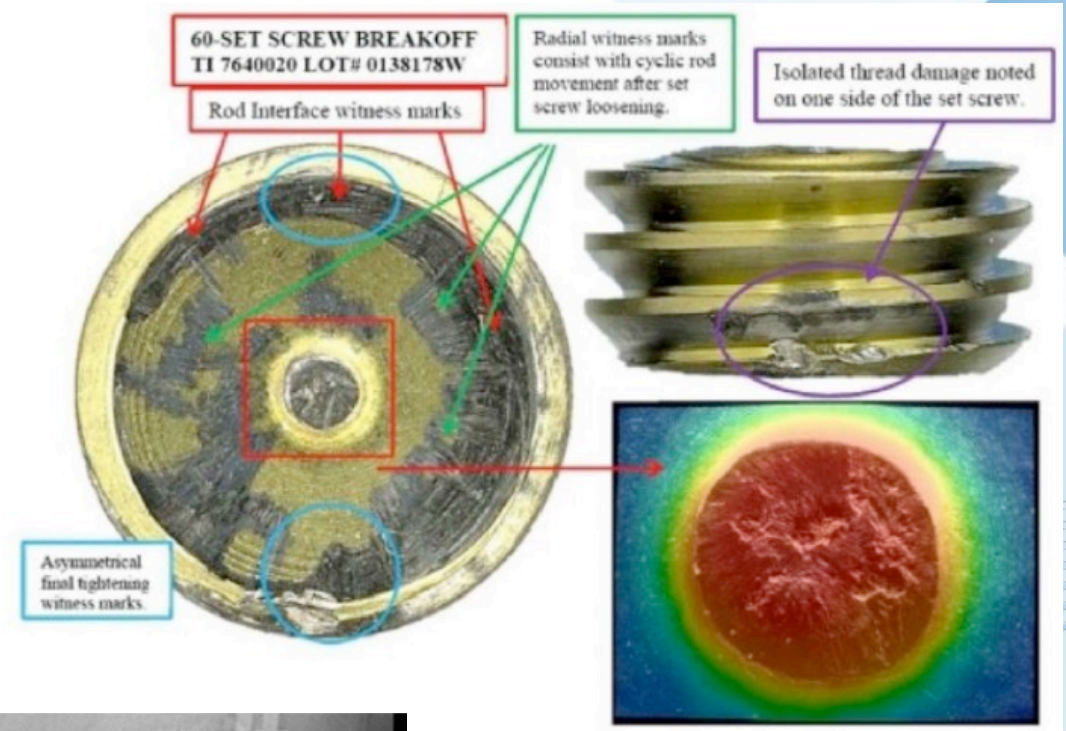
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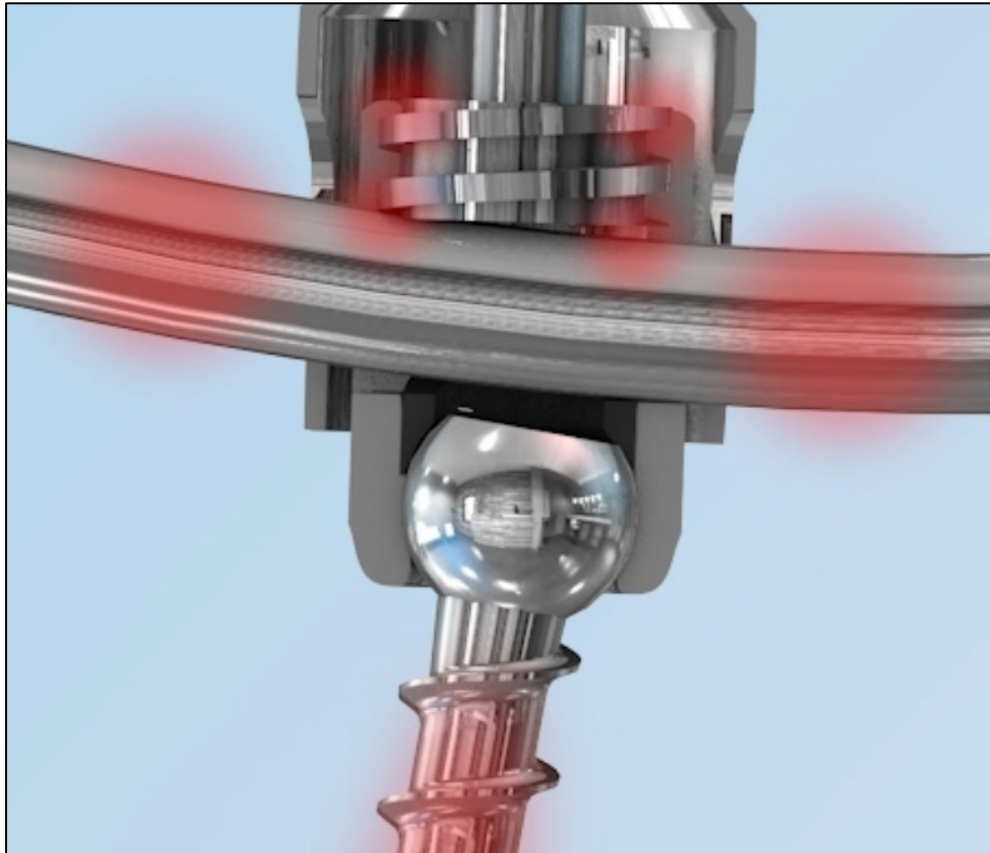
Received 6 May 2013; revised 27 November 2013; accepted 28 November 2013



**Misaligned rod-screw  
interfaces >  
Stress Overload >  
Cold Welding >  
Implant Failure**



# Unintentional Stress – Implant Effects



90° alignment mandatory: for correction and fixation

Misalignment, increased friction

Anything limiting the alignment creates stress overload  
(Crossbow effect – elastic potential energy)

Friction and stress overload creates cold welding

Cold welding blocks any further reduction or alignment capabilities



# Finite Element Analysis of Spinal Misalignments after Posterior Instrumentation

Dr. ir. Bert van Rietbergen  
Ir. Arjan Loenen

The Spine Journal 21 (2021) 528–537



The Spine Journal 21 (2021) 528–537



Basic Science

Misaligned spinal rods can induce high internal forces  
consistent with those observed to cause screw pullout and  
disc degeneration

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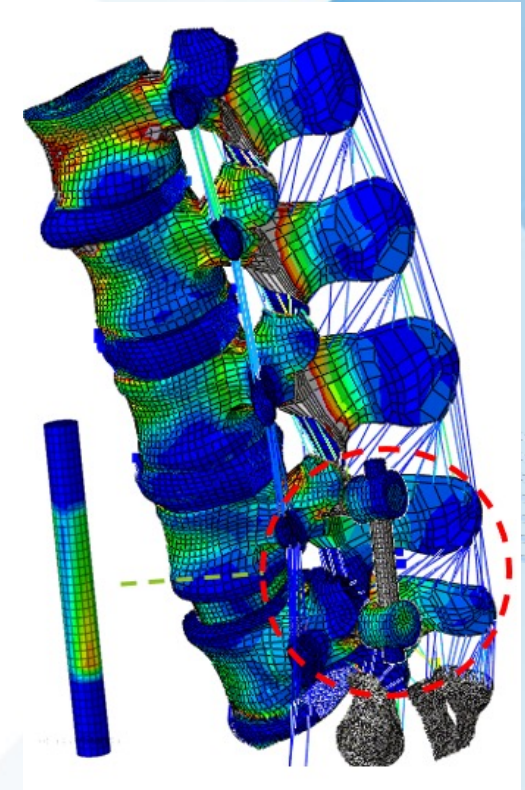
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Received 9 June 2020; revised 31 August 2020; accepted 24 September 2020



# Background & Purpose

- Manual contouring of rods is often required intraoperatively for proper alignment of the rods within the pedicle screw heads.
- Residual malalignments are frequently reduced by using dedicated reduction devices. The forces exerted by these devices, however, are uncontrolled and may lead to excessive reactive forces.
- As a consequence, the pedicle screw-bone interface may become compromised and surrounding tissue may experience unfavorable biomechanical loads.
- The biomechanical loads on surrounding tissue and induced deformations from the reduction have not been well described previously. Additionally, it is unexplored whether the correction of the malalignment alters the biomechanical behavior of the lumbar spine during physiological movements postoperatively.



## PURPOSE

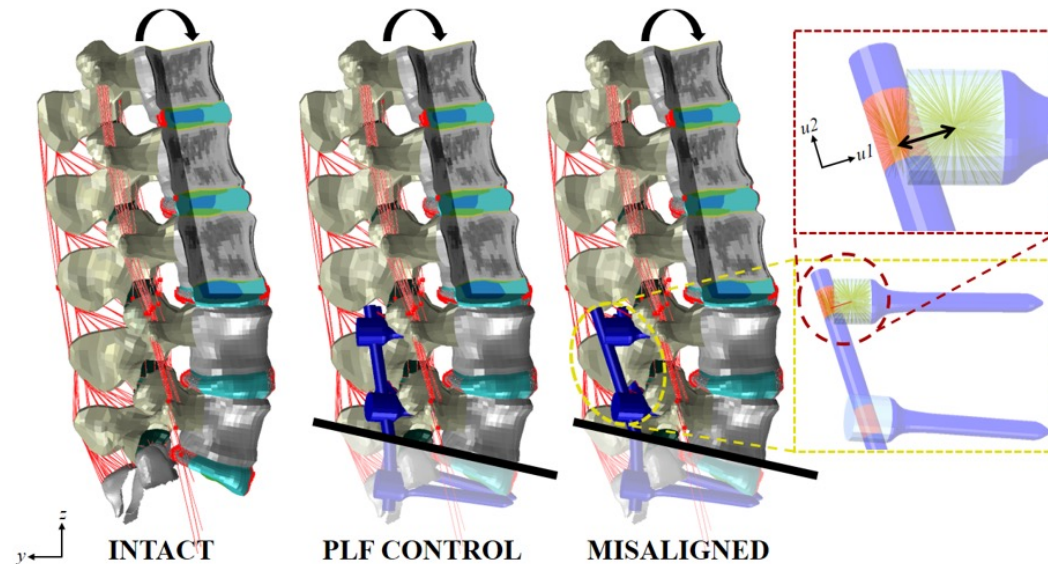
To predict whether the reduction of misaligned posterior instrumentation might result in clinical complications directly after reduction, and during a subsequent physiological flexion movement.

# Methods

A patient-specific, total lumbar spine finite element model was available from previous research [1,2]. The model consists of:

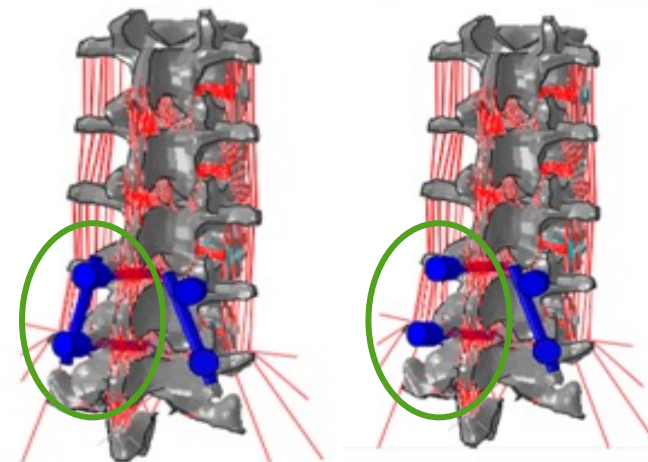
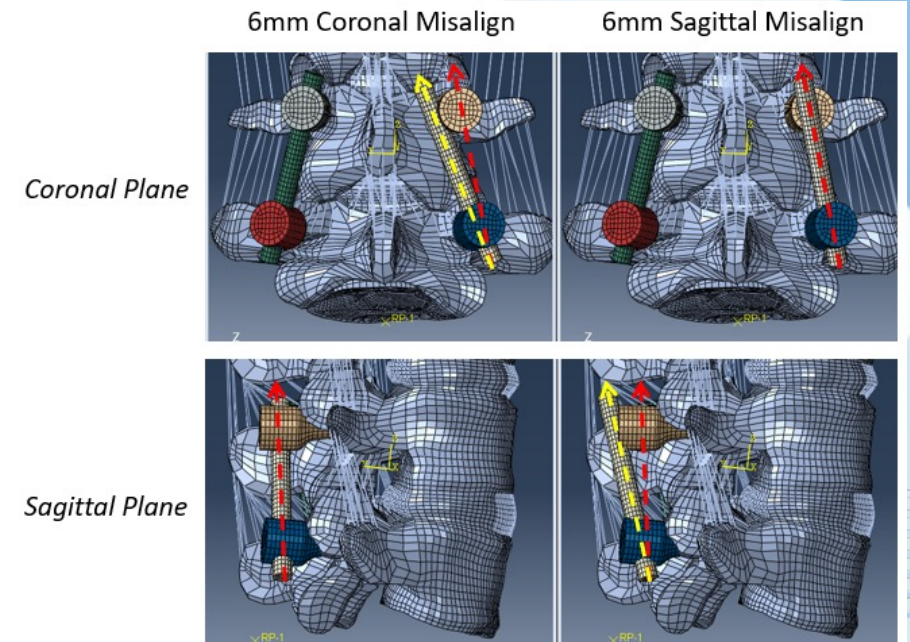
- *poro-elastic intervertebral discs with Pfirrmann grade dependent material parameters*
- *linear elastic bone tissue with stiffness values related to the local bone density*
- *the seven major ligaments per spinal motion segment described with a hypo-elastic stress-strain relationship.*

Titanium instrumentation was implemented in this model to simulate a posterolateral fusion.



# Methods

- A misalignment of 6mm was introduced between the rod and the screw head at L4 in the coronal and sagittal plane respectively.
- These misalignments were computationally reduced after which a physiological flexion movement of 15° was prescribed.
- Two clinical situations regarding the presence of a contralateral rod were analyzed, Situation I and II.
- Non-instrumented and well-aligned instrumented models were added as control groups.

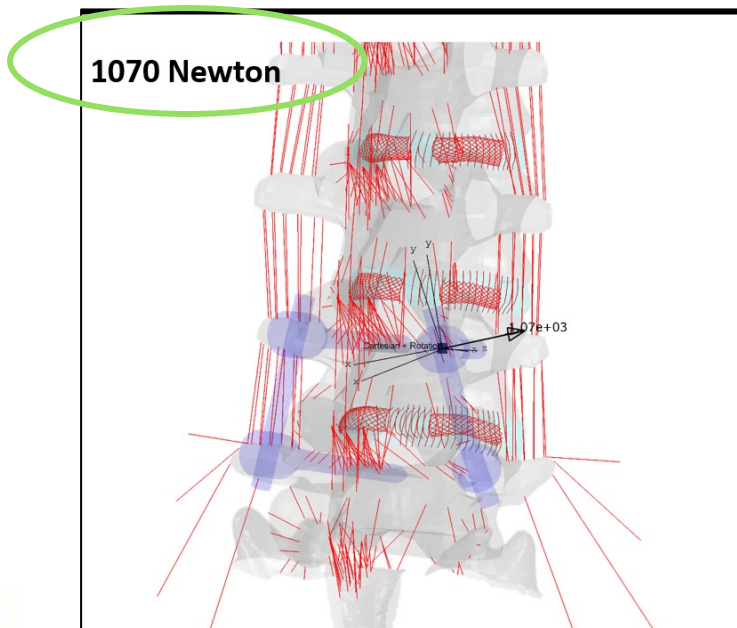


Situation I and II  
are visualized for  
the coronally  
misaligned rod.



# Results

- Forces of up to 1.0 kN were required to correct the induced misalignment of 6mm.

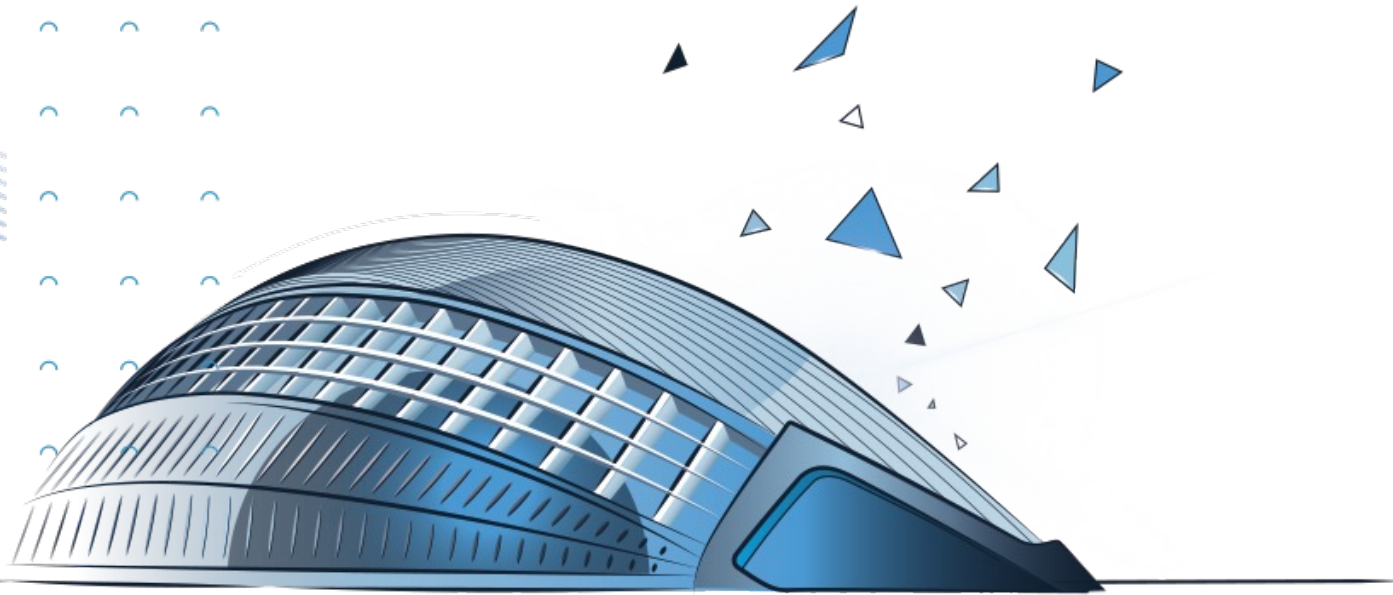


	Pulling force [kN]
Coronal misalignment	
Situation I	0,9
Situation II	0,7
Sagittal misalignment	
Situation I	1,0
Situation II	0,7

*>300N may lead to cancellous bone failure  
>628N may lead to cortical bone failure<sup>1</sup>*

- Wagnac E, et al.  
Biomechanical analysis of pedicle screw placement: a feasibility study. Research into Spinal Deformities 7. IOS Press, 2010. doi:10.3233/978-1-60750-573-0-167

These results indicate, that there might be a considerable risk for screw pullout intraoperatively, during the correction, or postoperatively because of misalignment.

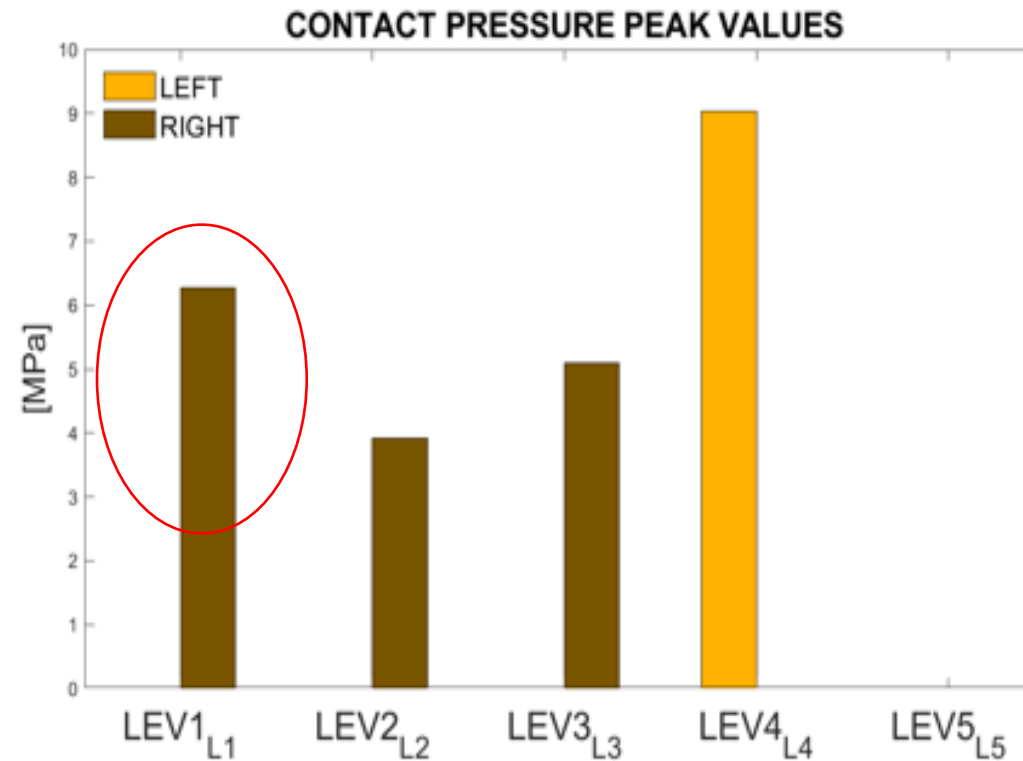


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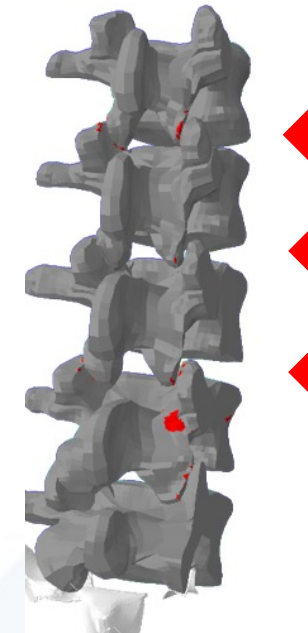
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# Results

- Asymmetrical increased facet contact pressures of up to >6 MPa were encountered cranial to L4-5 after the correction of the misalignment.
- The facet contact pressures in the misaligned model are substantial and asymmetrical suggesting **unnatural joint loading in the misaligned models.**



Bone tissue at risk



*“Although there is no particular damage threshold for facet pressure, overloading is generally suggested to accelerate degeneration of the joint<sup>1</sup>”.*

[1] Jaumard NV, et al. J Biomech Eng 2011

# Results

- The **discs and vertebrae** demonstrated significant increased abnormal forces as a result of the correction procedure.

**Vertebral Bone Tissue (mm<sup>3</sup>)**

	L1	L2	L3	L4	L5
COR I	-	-	-	44,6	-
COR II	-	-	-	21,7	-
SAG I	-	-	-	0,6	12,1
SAG II	-	-	-	-	3,3

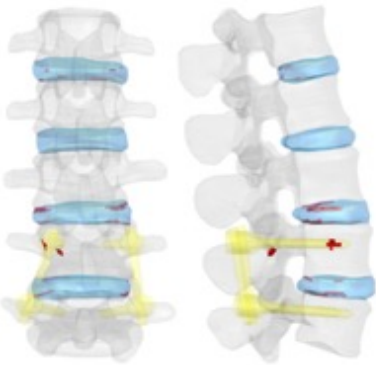
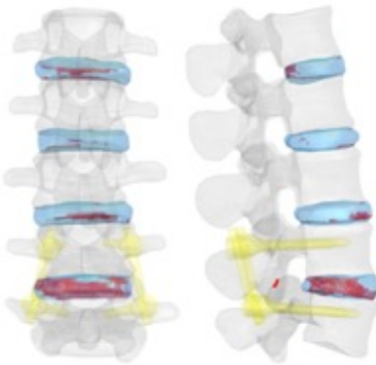
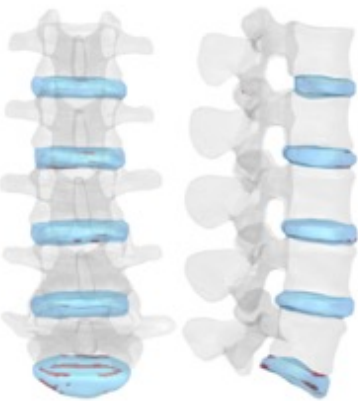
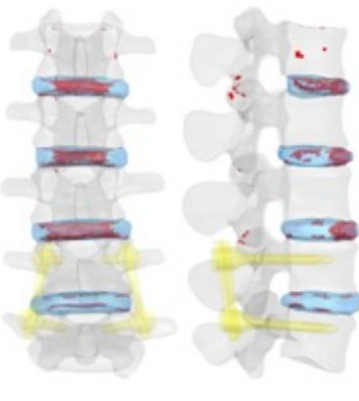
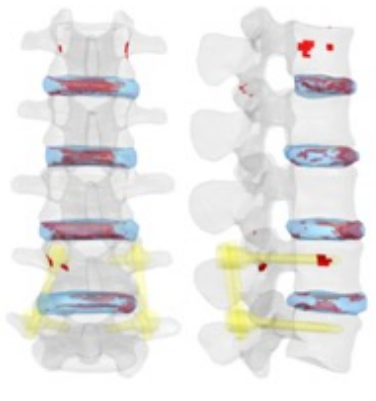
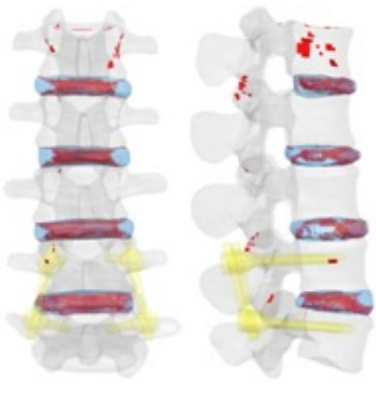
Potential **multiple Intra-trabecular fractures** in the surrounding bone tissue which may potentially create pain.

**Intervertebral Disc Tissue, IVD (cm<sup>3</sup>)**

	L1L2	L2L3	L3L4	L4L5	L5S1
COR I	-	-	-	-	n/a
COR II	-	-	0,2	0,1	n/a
SAG I	0,1	-	0,1	3,5	n/a
SAG II	0,2	-	0,3	3,9	n/a

Potential **annular tear** in the adjacent disc L3-L4 during the correction.

# Results

	INTACT	PLF	COR II	SAG II
POST - CORRECTION	N/A	N/A		
POST - FLEXION				

Graphical representation indicating the **tissue volumes being at risk** after correction and flexion

- grey: vertebrae,
- blue: IVDs,
- red: tissue at risk)



# FEA – Impact Summary



## ***Finite Element Analysis of Spinal Misalignments after L4-5 Posterior Instrumentation***

### **Reduced Pull Out Strength**

Pull out forces of 1070N with 6mm sagittal rod reduction. >300N cancellous failure / >600N cortical failure

### **Axial Deformity Creation**

6mm coronal rod reduction induced substantial rotations from 3-5 deg. in the axial plane

### **Increased Facet Pressure**

6mm coronal rod reduction resulted in excessive facet contact pressures of up to 40x in 3 levels above

### **Trabecular Fracturing**

6mm coronal rod reduction created 44mm<sup>3</sup> of volume around implant

### **Annular Tearing**

6mm coronal reduction created annular tears of 0.2 cm<sup>2</sup> in the adjacent level above

# Force Control Design

## Light Instruments with Balanced COG

**Weight:** ~0.3lbs.  
increases tactile feel  
and insertion  
feedback.

**Balanced COG:**  
eliminates addition  
of unintentional  
mechanical stresses

## Instruments Allow Poly & Use Real-Time Data

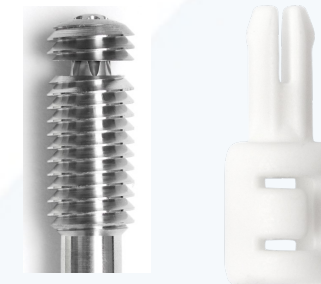
**Free Poly:** implants freely  
adjust to an orthogonal  
alignment

**Real-Time Data:** smart  
implants & instruments  
integrate with ADVISE provide  
precise implant position and  
rod contour

## Convex Set Screw & Zero Friction Driver

**Convex Design:**  
provides ability to  
adjust to orthogonal  
alignment and 40%  
increase in grip

**Torque Limiter:** precise  
rod control for  
correction & fixation

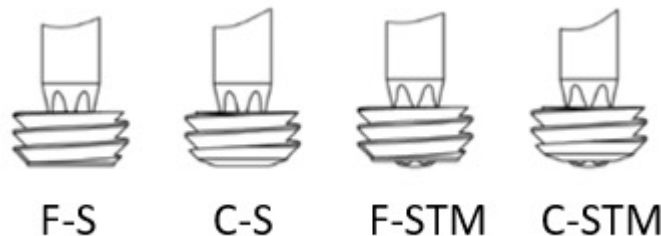


# Force Control Design - Biomechanical Study

## STUDY OBJECTIVE

To compare the mechanical performance of different set screw technologies. The hypotheses are that modifications to the screw and screwdriver unit can:

- improve the quality of set screw tightening
- increase the axial gripping capacity of the construct.



## The four set screw technologies under investigation:

F-S: standard flat set screw (control)

C-S: surface is rounded, 10.5 mm convex radius

F-STM: Shaft tip method with flat set screw

C-STM: Shaft tip method with convex set screw

In the **shaft tip method** (STM) the stainless-steel set screwdriver passes through the set screw and protrudes by about 0.3 mm with its rounded tip.



# Force Control Design - Biomechanical Study

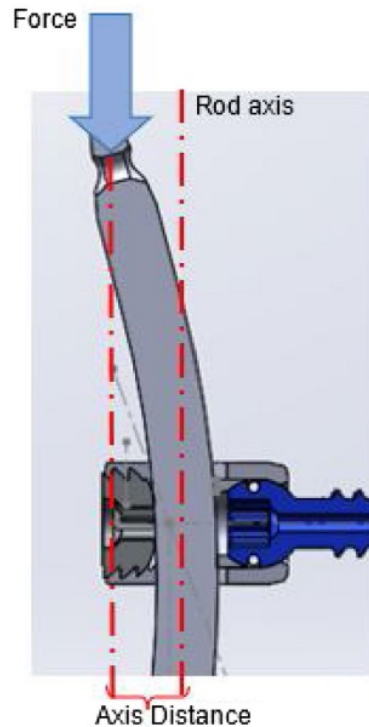


Fig. 6. Principle structure of axial capacity test.

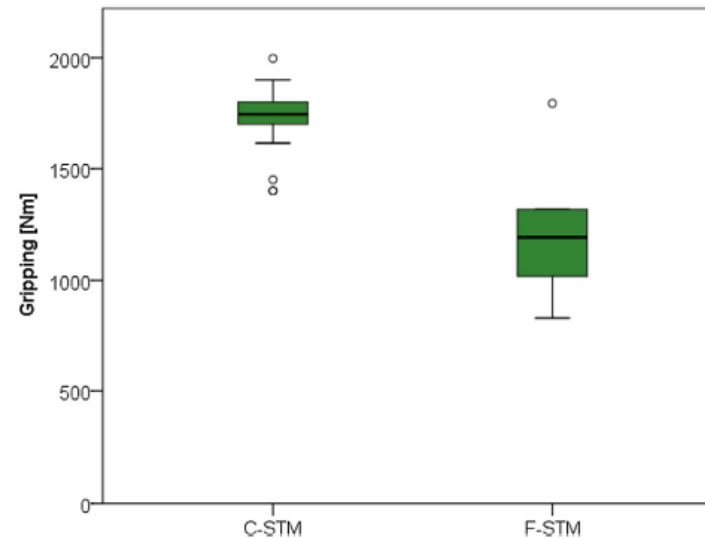


Fig. 8. Axial gripping force by STM groups. The axial gripping value is the highest force applied on the rod for a 1.5 mm displacement.

## RESULT

The mean axial gripping force being about **40% higher for the convex version** in comparison to the flat version



# Force Control Design - Biomechanical Study

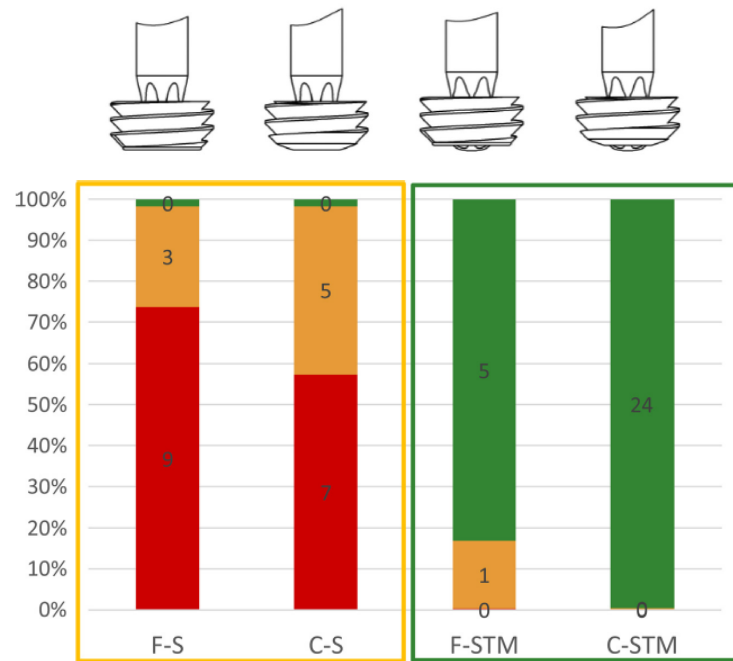


Fig. 7. Classification results of set screw tightening.

**Good:** the rod is successfully reduced to 0°, and the set screw is fixed

**Reduction:** the rod is successfully reduced to 0°, but the set screw is not correctly fixed

**Failed:** the rod is not completely reduced to 0° meaning that the alignment between the set screw/screwdriver and the rod  $\neq 90^\circ$

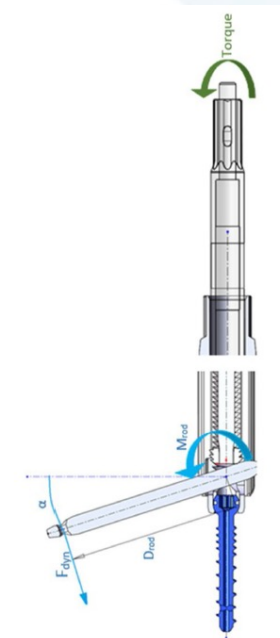
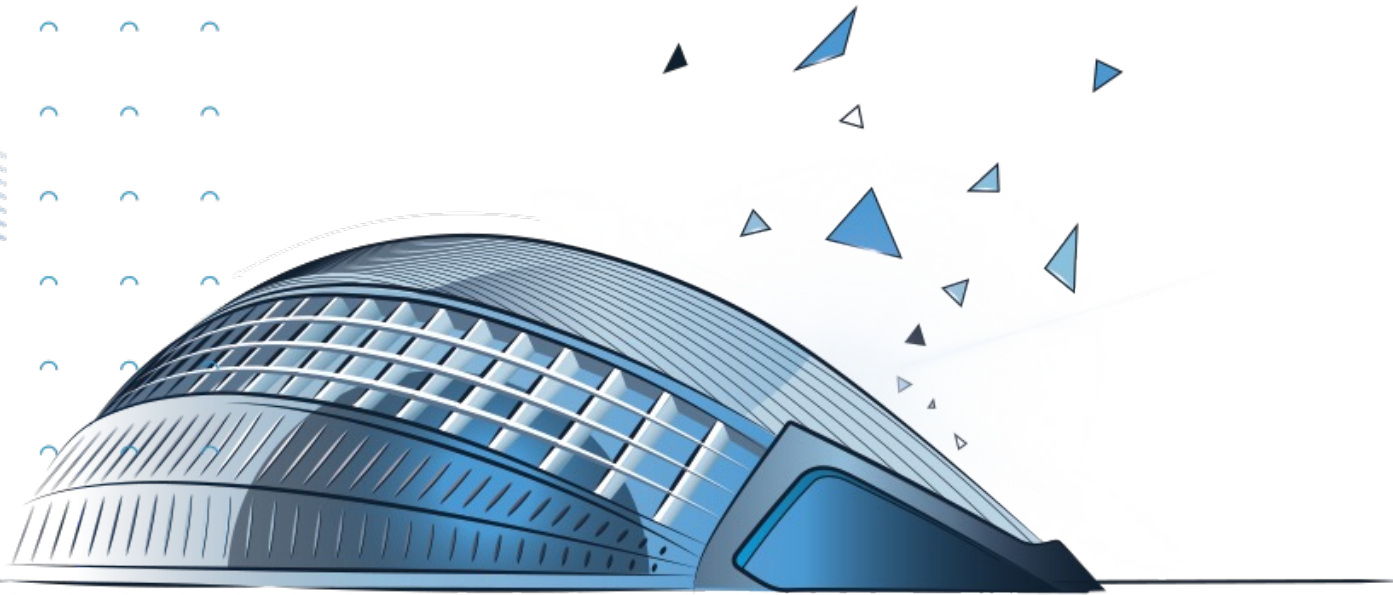


Fig. 5. Set screwdriver assembly with pedicle screw and rod.

“C-STM-technology supports controlled fixation in terms of ***applying appropriate forces for correction or fixation*** during PSS assembly with friction-reduced final alignment and tightening to avoid unnecessary mechanical stress acting on the spine”.

# Force Control Simulation

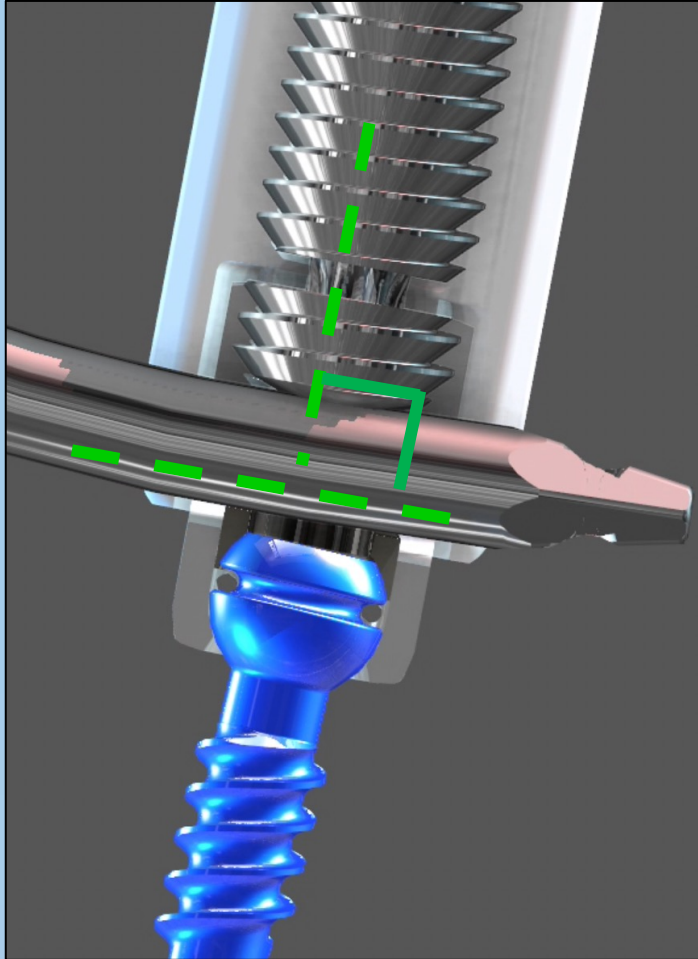




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# Force Control Summary



Increased reproducibility to control mechanical forces for maximum correction using minimal unintended stress

90° implant interfaces are reproducibly achieved

Lightweight instruments allow for adjustment to mechanical forces

Implant adjustability is maintained throughout final tightening to limit probability for implant mismatching

Friction & mechanical stress are limited during final tightening to help avoid set-screw cold welding and unfavorable results



Thank You!